

Outils MORA Tools

2579 rue de Miniac.

ST. LAURENT, QUEBEC

H4S 1E5 CANADA

TEL: 514-334-9205

FAX: 514-334-7694

WWW.OMTMORA.COM

**Sharpening Service for
Cutting Tools
Price List**

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Solid Carbide End mills 2 FLUTES

#EDP	SIZE	PRICE
CEM250	Diametre 1/16" –1/4"	\$7.30
CEM375	Diametre .2501"-3/8"	\$8.95
CEM500	Diametre .3751- 1/2"	\$10.70
CEM625	Diametre .5001- 5/8"	\$13.60
CEM750	Diametre .6251- 3/4"	\$15.70
CEM100	Diametre .7501- 1"	\$17.80

Series Long Add 20%

Solid Carbide End mills 3,4 FLUTES

#EDP	SIZE	PRICE
CEM250	Diametre 1/16" –1/4"	\$8.75
CEM375	Diametre .2501"-3/8"	\$9.50
CEM500	Diametre .3751- 1/2"	\$11.50
CEM625	Diametre .5001- 5/8"	\$14.00
CEM750	Diametre .6251- 3/4"	\$17.00
CEM100	Diametre .7501- 1"	\$19.50

Series Long Add 20%

Solid Carbide End mills 5+ FLUTES

#EDP	SIZE	PRICE
CEM250	Diametre 1/16" –1/4"	\$9.75
CEM375	Diametre .2501"-3/8"	\$10.50
CEM500	Diametre .3751- 1/2"	\$12.50
CEM625	Diametre .5001- 5/8"	\$15.00
CEM750	Diametre .6251- 3/4"	\$18.00
CEM100	Diametre .7501- 1"	\$20.50

Series Long Add 20%

Carbide end mill Ball nose Corner Rad 2,3,4 FLUTES

#EDP	SIZE	PRICE	NEW TOOL PRICE
CEMB250	Diametre 1/16" –1/4"	\$18.85	\$24.85
CEMB375	Diametre .2501"-3/8"	\$20.95	\$28.30
CEMB500	Diametre .3751- 1/2"	\$26.20	\$34.60
CEMB625	Diametre .5001- 5/8"	\$30.40	\$39.85
CEMB750	Diametre .6251- 3/4"	\$34.60	\$44.05
CEMB100	Diametre .7501- 1"	\$37.75	\$49.00

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HERTEL, MITSUBISHI, SANDVIK, SUMITOMO, GUHRING High Performance Carbide drills

#EDP	SIZE	PRICE	NEW WITH TIN
HPD250	Diametre 1/16" -1/4"	\$9.40	\$13.29
HPD375	Diametre .2501"-3/8"	\$11.50	\$16.50
HPD500	Diametre .3751- 1/2"	\$13.60	\$19.54
HPD625	Diametre .5001- 5/8"	\$15.70	\$25.86
HPD750	Diametre .6251- 3/4"	\$17.80	\$32.80
HPD100	Diametre .7501- 1"	\$25.15	\$46.85

HERTEL, MA FORD, GARR 3 Flutes carbide drills

#EDP	SIZE	PRICE
HPD3250	Diametre 1/16" -1/4"	\$12.55
HPD3375	Diametre .2501"-3/8"	\$15.70
HPD3500	Diametre .3751- 1/2"	\$20.95
HPD3625	Diametre .5001- 5/8"	\$23.58
HPD3750	Diametre .6251- 3/4"	\$26.20
HPD3100	Diametre .7501- 1"	\$34.60

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NACHI, OSG, DORMER ADX HSS High Performance Drills

#EDP	SIZE	PRICE
HPSD250	Diametre 1/16" –1/4"	\$7.25
HPSD375	Diametre .2501"-3/8"	\$9.45
HPSD500	Diametre .3751- 1/2"	\$13.50
HPSD625	Diametre .5001- 5/8"	\$17.45
HPSD750	Diametre .6251- 3/4"	\$22.80
HPSD100	Diametre .7501- 1"	\$26.80

GUN DRILLS

#EDP	SIZE	PRICE
GD750	Diametre 1/16- 3/4"	\$21.50
GD100	Diametre .7501"-1"	\$24.50
GD200	Diametre .1.001" –2"	\$36.00

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PVD COATING

#EDP	SHANK SIZE	TIN	TICN	TIALN/ALTIN
PVD187	Diametre 000 –.1875”	\$2.95	\$3.61	\$3.75
PVD2500	Diametre .18751”-.250”	\$3.89	\$5.06	\$5.25
PVD375	Diametre .2501”-.375”	\$5.00	\$6.50	\$6.75
PVD500	Diametre .3751- 1/2”	\$6.87	\$8.93	\$13.50
PVD625	Diametre .5001- 5/8”	\$10.56	\$13.73	\$14.25
PVD750	Diametre .6251- 3/4”	\$15.00	\$19.50	\$20.25
PVD100	Diametre .7501- 1”	\$21.85	\$28.45	\$29.50
PVD125	Diametre 1.001- 1.25”	\$28.70	\$37.31	\$38.75
PVD150	Diametre 1.251- 1.50”	\$38.52	\$50.08	\$52.00
PVD200	Diametre 1.501- 2.00”	\$53.52	\$69.58	\$72.25

Add TN pour TIN coating, TC for TICN, TL for TIALN et AL for ALTIN

COATING FOR SPADE DRILLS

#EDP	SHANK SIZE	TIN	TIALN/ALTIN
SDC100	Diametre .000- 1.000”	\$7.85	\$10.21
SDC150	Diametre .1.001”-1.500”	\$10.50	\$13.65
SDC200	Diametre .1.01” –2.000”	\$13.10	\$17.03
SDC300	Diametre 2.001-3.000”	\$15.75	\$20.48
SDC400	Diametre 3.001-4.000”	\$18.35	\$23.86
SDC500	Diametre 4.001-5.000”	\$26.25	\$34.13
SDC600	Diametre 5.001-6.000”	\$33.60	\$43.68

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STANDARD CARBIDE REAMERS

#EDP	SIZE	PRICE
CAL500	Diametre .001"- 1/2"	\$20.90
CAL7500	Diametre .5001- 3/4"	\$27.20
CAL100	Diametre .7501" -1"	\$31.40
CAL125	Diametre 1.001" -1.25"	\$35.60
CAL150	Diametre 1.251"- 1.5"	\$41.90
CAL200	Diametre 1.501" – 2.00"	\$48.20
CAL250	Diametre 2.001"- 2.5"	\$52.40

Long Series add 20%

STANDARD HSS REAMERS

#EDP	SIZE	PRICE
SAL500	Diametre .001"- 1/2"	\$10.45
SAL7500	Diametre .5001- 3/4"	\$13.60
SAL100	Diametre .7501" -1"	\$15.70
SAL125	Diametre 1.001" -1.25"	\$17.80
SAL150	Diametre 1.251"- 1.5"	\$20.95
SAL200	Diametre 1.501" – 2.00"	\$24.10
SAL250	Diametre 2.001"- 2.5"	\$26.20

Long Series add 20%

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HSS END MILLS 2 FLUTES

EDP	SIZE	SQUARE	BALL C/RAD	NEW TOOL C/RAD
SEM500	Diametre .001"- 1/2"	\$7.30	\$15.70	\$24.10
SEM7500	Diametre .5001- 3/4"	\$9.40	\$17.80	\$27.25
SEM100	Diametre .7501" -1"	\$11.50	\$20.95	\$31.45
SEM125	Diametre 1.001" -1.25"	\$13.60	\$26.20	\$39.85
SEM150	Diametre 1.251"- 1.5"	\$17.80	\$30.40	\$46.15
SEM200	Diametre 1.501" – 1.75"	\$27.25	\$36.70	\$55.60

Cut off charge \$6.00 Long Series Add 20%

HSS END MILLS 3 & 4 FLUTES

EDP	SIZE	SQUARE	BALL C/RAD	NEW TOOL C/RAD
SEMMF500	Diametre .001"- 1/2"	\$8.35	\$17.80	\$27.25
SEMMF7500	Diametre .5001- 3/4"	\$11.50	\$19.90	\$30.40
SEMMF100	Diametre .7501" -1"	\$12.55	\$26.20	\$39.85
SEMMF125	Diametre 1.001" -1.25"	\$16.75	\$30.40	\$46.15
SEMMF150	Diametre 1.251"- 1.5"	\$20.95	\$38.80	\$58.75
SEMMF200	Diametre 1.501" – 1.75"	\$30.40	\$45.10	\$68.20

Cut off charge \$6.00 Long Series add 20

HSS END MILLS 6 FLUTES

SIZE	SQAURE	BALL C/RAD	NEW TOOL C/RAD
Diametre 0.000 – 1.000”	\$13.60	\$30.40	\$43.35
Diametre 1.001” -1.25”	\$19.90	\$38.80	\$58.75
Diametre 1.251”- 1.5”	\$24.10	\$48.25	\$72.40
Diametre 1.501” – 1.75”	\$34.60	\$69.25	\$103.90

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ROUGHER STANDARD HSS

#EDP	SIZE	PRICE
SR500	Diametre .001"- 1/2"	\$10.45
SR7500	Diametre .5001- 3/4"	\$13.60
SR100	Diametre .7501" -1"	\$16.75
SR125	Diametre 1.001" -1.25"	\$20.95
SR150	Diametre 1.251"- 1.5"	\$26.20
SR200	Diametre 1.501" – 1.75	\$34.60

Cut off charge \$6.00

SHELL END MILL HSS

#EDP	SIZE	PRICE
SSM200	Diametre .001"- 2"	\$20.95
SSM250	Diametre 2.001- 2.5"	\$24.10
SSM275	Diametre 2.501" -2.75"	\$28.30
SSM300	Diametre 2.751" -3"	\$37.75
SSM400	Diametre 3.001"- 4"	\$48.25
SSM500	Diametre 4.001" – 5"	\$58.75

Cut off Charge \$6.00

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DRILLS HSS Split point, Spot Drill

#EDP	SIZE	PRICE
SD250	Diametre .001"- 3/8"	\$6.25
SD500	Diametre .376"- 1/2"	\$8.35
SD7500	Diametre .5001- 3/4"	\$9.40
SD100	Diametre .7501" -1"	\$10.45
SD125	Diametre 1.001" -1.25"	\$16.75
SD150	Diametre 1.251"- 1.5"	\$20.95
SD200	Diametre 1.501" – 2.00"	\$26.20

Long series add 20%

HSS STRAIGHT FLUTE TAPS

#EDP	SIZE	PRICE	SPIRAL
TSF500	Diametre .001"- 1/2"	\$8.35	\$10.45
TSF7500	Diametre .5001- 3/4"	\$9.40	\$13.60
TSF100	Diametre .7501" -1"	\$15.70	\$16.80
TSF125	Diametre 1.001" -1.25"	\$20.95	\$20.95
TSF150	Diametre 1.251"- 1.5"	\$26.10	\$26.20
TSF200	Diametre 1.501" – 2.00"	\$31.45	\$31.45

Long series add 20%

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PIPE TAPS

#EDP	SIZE	PRICE
PT500	Diametre .376"- 1/2"	\$13.60
PT750	Diametre .5001- 3/4"	\$16.50
PT100	Diametre .7501" -1"	\$17.80
PT125	Diametre 1.001" -1.25"	\$23.05
PT150	Diametre 1.251"- 1.5"	\$31.45
PT200	Diametre 1.501" – 2.00"	\$41.95

HSS Spiral Flute Taps

#EDP	SIZE	PRICE
TSF500	Diametre .001"- 1/2"	\$10.45
TSF7500	Diametre .5001- 3/4"	\$13.60
TSF100	Diametre .7501" -1"	\$16.80
TSF125	Diametre 1.001" -1.25"	\$20.95
TSF150	Diametre 1.251"- 1.5"	\$26.20
TSF200	Diametre 1.501" – 2.00"	\$31.45

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COUNTERBORE AND SPOT FACE

#EDP	SIZE	PRICE
CB500	Diametre .376"- 1/2"	\$13.60
CB750	Diametre .5001- 3/4"	\$16.50
CB100	Diametre .7501" -1"	\$18.65
CB125	Diametre 1.001" -1.25"	\$19.85
CB150	Diametre 1.251"- 1.5"	\$21.45
CB200	Diametre 1.501" – 2.00"	\$24.35
CB250	Diametre 2.001" –2.5"	\$28.30
CB300	Diametre 2.501"- 3.0"	\$34.60

UNDERCUT FOR END MILLS

#EDP	SIZE	PRICE
TSF500	Diametre .001"- 1/2"	\$10.65
TSF7500	Diametre .5001- 3/4"	\$15.60
TSF100	Diametre .7501" -1"	\$18.60
TSF125	Diametre 1.001" -1.25"	\$25.95
TSF150	Diametre 1.251"- 1.5"	\$31.20
TSF200	Diametre 1.501" – 2.00"	\$38.45

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COUNTERSINK 3 FLUTES PLUS

EDP	SIZE	HSS	CARBIDE
CS3500	Diametre .001"- 1/2"	\$9.45	\$16.85
CS37500	Diametre .5001- 3/4"	\$12.65	\$19.45
CS3100	Diametre .7501" -1"	\$17.80	\$27.25
CS3150	Diametre 1.001" -1.5"	\$26.20	\$39.85
CS3200	Diametre 1.501" – 2.00"	\$31.45	\$47.20
CS3300	Diametre 2.001"- 3.00"	\$34.60	\$52.45

COUNTERSINK 1 FLUTE

EDP	SIZE	HSS	CARBIDE
CS1500	Diametre .001"- 1/2"	\$6.85	\$14.50
CS17500	Diametre .5001- 3/4"	\$9.55	\$15.25
CS1100	Diametre .7501" -1"	\$10.45	\$16.50
CS1150	Diametre 1.001" -1.5"	\$15.70	\$24.10
CS1200	Diametre 1.501" – 2.00"	\$26.20	\$38.80
CS1300	Diametre 2.001"- 3.00"	\$32.42	\$48.95

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LARGE DIAMETER END MILLS 3" PLUS

EDP	SIZE	HSS	CARBIDE
SFC300	Diametre .001"- 3"	\$24.10	\$48.65
SFC400	Diametre 3.001- 4"	\$26.20	\$68.65
SFC500	Diametre 4.001" -5"	\$31.45	\$76.95
SFC600	Diametre 5.001" -6"	\$34.60	\$92.38
SFC800	Diametre 6.001" - 8"	\$41.95	\$108.65
SFC1000	Diametre 8.001"- 10"	\$52.45	\$138.00

WOODRUFF CUTTERS

EDP	SIZE	HSS	CARBIDE
CW100	Diametre .001"- 1"	\$20.95	\$31.45
CW150	Diametre 1.001- 1.5"	\$26.20	\$39.85
CW175	Diametre 1.501" 1.75"	\$31.45	\$47.20

ADD NEW RADIUS

SIZE	PRICE
diametre 0.001-0.01	\$14.00
diametre 0.0101-0.06	\$18.00
diametre 0.0601-0.125	\$20.00
diametre 0.1251-0.187	\$26.00
diamtre 0.1871-0.25	\$30.00